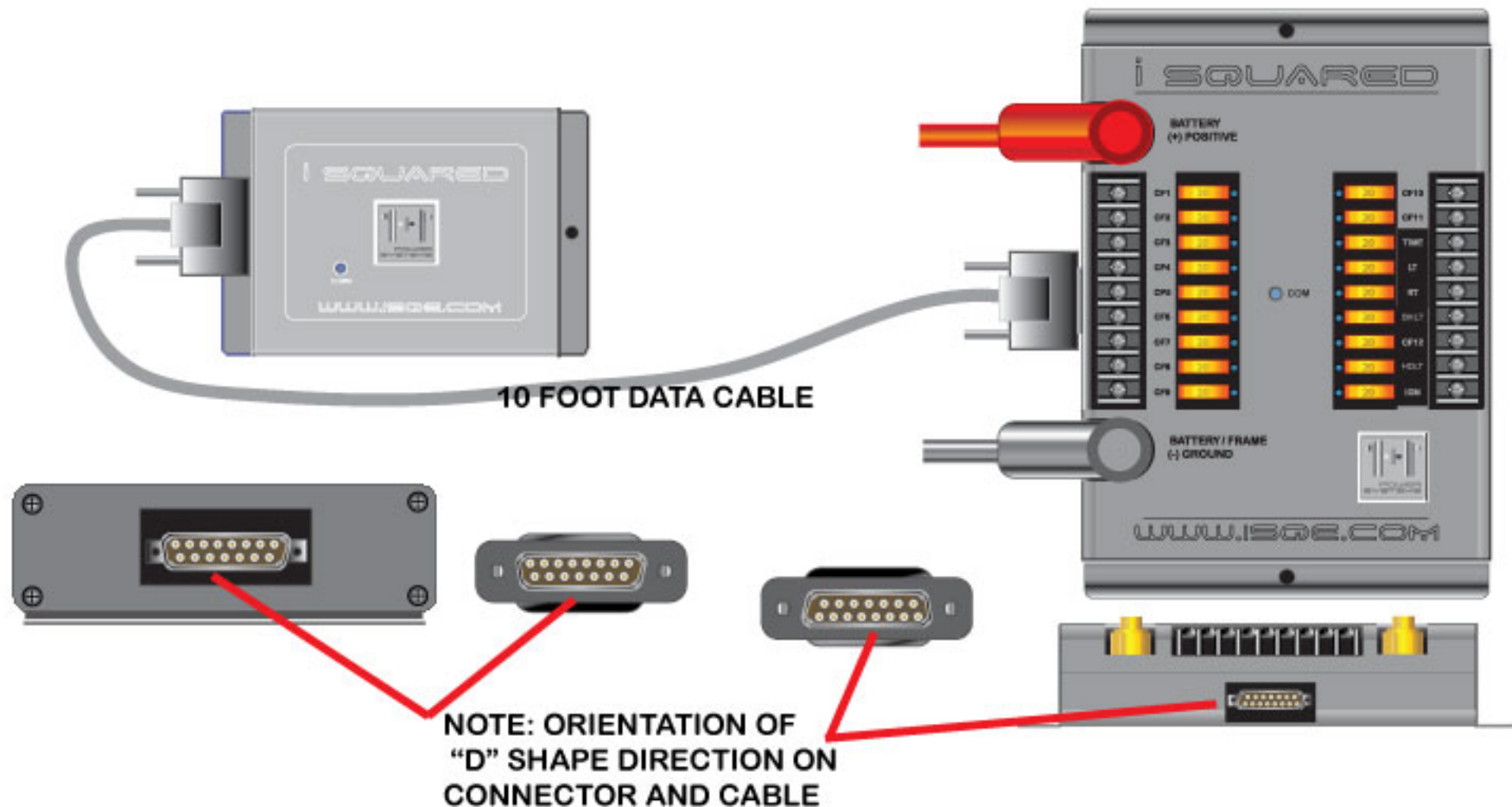


POWER/MASTER CONTROLLER - Assembly STEP - 5



- * ROUTE AND ATTACH DATA CABLE BETWEEN MASTER AND POWER CONTROLLER - OBSERVE CABLE AND CONNECTOR "D" SHAPE DIRECTION
- * FIRMLY SCREW 2 THUMB-SCREWS ON EACH CONNECTOR